

Material - AFNOR NF Z 2 NCDU 25.20.04 M

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - AFNOR NF Z 2 NCDU 25.20.04 M Steel Castings for General Engineering Purposes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.		
Silicon	Si %	1.500 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	1.500 max.		alizing or Hardoning and
Phosphorus	Р%	0.040 max.		e e
Sulphur	S %	0.030 max.		
Chromium	Cr %	18.000 - 22.000		
Molybdenum	Mo %	2.500 - 6.500		
Nickel	Ni %	23.000 - 27.000		
Copper	Cu %	1.500 - 3.500	Mechanical Properties	
Nitrogen	N %	0.250 max.	Tensile Strength in Mpa	450 min.
Iron	Fe %	Balance	Yield Strength in Mpa	170 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	130 - 150
-	-	-	Impac <mark>t in Joule</mark>	80 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
332C11	BS	British	Casting	
2074/H9A	AS	Australia	Casting	
A 351 Grade CN7M	ASTM	USA	Casting	
A 743 Grade CN-7M	ASTM	USA	Casting	
A 743 N08007	ASTM	USA	Casting	
A 744 Grade CN-7M	ASTM	USA	Casting	
SA-351 Grade CN7M	ASME	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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